

PRODUCT DATA SHEET



NAFFCOOL D # 2411

Metalforming Oil For Alluminium Wire Drawing Operations

NAFFCOOL D#2411 series is high performance metalforming oil specially recommended for alluminium drawing operations. The synergistic effect of various additives provide high strength boundary film lubrication, extreme pressure additives, antiwear, high temperature dispersant. This product is non staining for work pieces.

ADVANTAGE

- Strong boundary film lubrication
- Excellent wetting properties
- Enhanced tool life
- Non staining for work piece
- Even thought is considered relativity non toxic

PHYSICAL PROPERTIES

Specific Gravity at 25°C	0,88
Flash point, °C	230
Viscosity at 40°C, cSt	56.00
Color	Clear Liq.

APPLICATION

This product designed for wire drawing alluminium and can be applied by dipping, brushing, and static or automatic spraying equipment.

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