

PRODUCT INFORMATION



NAFFCOOL # 2790

Heavy Duty Metalforming Lubricant

DESCRIPTIONS

NAFFCOOL # 2790 is heavy duty metalforming oil, high viscosity, and manufactured from selected base oil with extreme pressure additives. This product specially for high pressing and cold forging operations of ferrous and non ferrous metals.

ADVANTAGES

- High viscosity and good penetration
- Excellent lubrication
- Excellent tool life
- Reduce mist formation
- Free chlorine EP additives



TYPICAL PROPERTIES

Specific Gravity at 15°C	0,90
Appearance of Oil	Light Yellow, Liquid
Viscosity at 40°C, cSt ASTM D445	250
Copper Strip, 100°C, 3 hours.ASTM D130	1
Fatty Ester Content, % mass	25
Chlorine Content	None
4 Ball Wear Test, mm, ASTM D4172	0,97