

## PRODUCT INFORMATION



### NAFFCOOL # 3400 HFL

#### Hot Forging & Power Hammer- Lubricant

NAFFCOOL # 3400 HFL is free graphite content synthetic based for hot & power hammer forging lubricant. This product is water miscible lubricant with highly boundary film lubrication and high temperature dispersant, pleasant working environment and operators acceptance.

#### BENEFITS

- Easily mixed & excellent stability in hard water.
- Excellent wetting tool, even at high temperature.
- Strong boundary lubrication.
- Excellent wetting & cooling effect.

#### APPLICATION

Recommended dilution ratio with water is 1:5 up to 1:10 for heavy duty operations. For simple part dilution ratio with water is 1:15 up to 1:20. This product can be applied using spray guns, static & automatic spraying equipment.

#### PHYSICAL PROPERTIES

Appearance of concentrate	Clear amber
Solution stability	Excellent
pH 10% solution	9,20
Flash point, °C	None
Specific gravity @ 25°C	1,01
Pour point, °C	-20



The diluted product must keep in continuous motion either by stirrer or circulation pump, to avoid settling out.

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