## PRODUCT NAME: NAFFCOOL # 215 NC ( Heavy Duty Cutting Fluids )

## 1. CHEMICAL PRODUCT & COMPANY IDENTIFICATION

IDENTIFICATION OF THE SUBTANCE: NAFFCOOL # 215 NC This is a Petroleum-derived complex substance CHEMICAL FAMILY: Petroleum Oil PRODUCT DESCRIPTION: Cutting Fluids COMPANY: PT. TANESHA WAHANAMAS Tangerang City Business Park Blok E-2 ii. Jend. Sudirman No.1 Cikokol Tangerang Phone: +6221-55782341 Fax. : +6221-55782347

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPOSITION	CAS NUMBER	% BY WEIGH
Mineral Oil	6472-52-5	40-60
Additives		30-40

#### 3. HAZARD IDENTIFICATION

#### HEALTH HAZARDS

Harmful: may cause lung damage if swallowed Repeated exposure may cause skin dryness or cracking

PHYSICAL & CHEMICAL HAZARDS/ FIRE & EXPLOSION HAZARDS

Moderate hazard. Liquids can release vapors that can form flammable mixture upon moderate heating to temperature at or above the flash point. Static Discharge. Product can have accumulated static charges which can cause an incendiary electrical discharge.

#### 4. FIRST AID MEASURES

INHALATION:

Using proper respiratory protection, immediately remove the affected victim from exposure. Administer artificial respiration if breathing is stopped. Keep it rest. Call for prompt medical attention.

SKIN CONTACT : Flush with large amounts of water, use soap if available. Remove grossly contaminated clothing, include shoes, and launder before re-use EYE CONTACT : Flush eyes with large amount water until irritation subsides. If irritation persists, get medical attention. INGESTION :

If swallowed, do not induce vomiting. Keep at rest, get prompt medical attention.

#### 5. FIRE FIGHTING MEASURE

FIRE FIGHTING PROCEDURE :

Use water spray to cool fire exposed surfaces and to protect personnel. Shut off fuel to fire. Use foam, dry chemical, or water spray to extinguish fire.

SPECIAL FIRE PRECAUTION :

Avoid spraying water directly into storage containers due to danger of boil over. See also Section 4 " FIRST AID MEASURE" as well as Section 9 " STABILLITY AND RECTIVITY" HAZARDOUS COMBUATION PRODUCTS :

No. unusual.

#### 6. ACCIDENTAL RELEASE MEASURE

LAND SPILL :

- Eliminate sources of ignition. Prevent liquid from entering sewers, watercourses, or low areas.
- Keep public away. Shut off source if possible to do so without hazard.
- Contain spilled liquid with sand or earth.
- Recovery by pumping (use an explosion proof or hand pump) or with a suitable absorbent.
- Consult an expert on disposal of recovered material insure conformity to local disposal regulations.

#### WATER SPILL :

- Eliminate sources of ignition and request other shipping to stay clear.
- Notify port or relevant authority and keep public away. Shut off source if possible to do so without hazard.
- Remove from surface by skimming or with suitable absorbents. If swallowed by local authorities and environmental agencies sinking and/or suitable dispersants may be used in non-confined waters.

### 7. HANDLING & STORAGE

STORAGE TEMPERATURE (DegC) : Ambient TRANSPORT TEMPERATURE (DegC) : Ambient LOADING/ UNLOADING TEMPERATURE (DegC) : Ambient STORGE/ TRANSPORT PRESSURE (kPa) : Atmospheric

STORAGE/ HANDLING, GENERAL NOTES :

- Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in cool, well-ventilated place away from incompatible materials.
- DO NOT handle, store or open near or open flame, sources of heat or source of ignition. Protect material from direct sunlight.
- DO NOT pressurize, cut, heat, or weld containers. Empty product containers may contain product residue. DO NOT reuse empty containers without commercial cleaning or reconditioning.

#### 8. PHYSICAL & CHEMICAL PROPERTIES

These are indicative *values* only. Please refer also to the product data sheet.

PHYSICAL STA COLOUR ODOR	: Light yellow l	Liquid : Light yellow liquid : No characteristic odor			
FREEZ/MELT/POINT:		< -20 DegC	ASTM D97		
BOLING POINT RANGE :		163-190 DegC	ASTM D86		
FLASH POINT, MINIMUM		180 DegC	ASTM D56		
AUTOIGNITION TEMPERATURE		>200 DegC			
VAPOR PRESSURE (20 DegC)		0.183 kPa			
DENSITY (25 DegC)		0.860 Kg/dm <sup>3</sup>	ASTM D4052		

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SOLUBILITY IN WATER (20 DegC)

VISCOCITY (40 DegC)

#### 9. STABILLITY & REACTIVITY

HAZARDOUS POLYMERIZATION: NOSTABILITY: StableCONDITIONS TO AVOID INSTABILITY : Not ApplicableMATERIALS & CONDITIONS TO AVOID (INCOMPABILITY) : Strong oxidizing agents.HAZARDOUS DECOMPOSITION PRODUCTS : None

<0.10 Wt%

 $15.70 \text{ mm}^2/\text{s}$ 

ASTM D445

#### 10. ECOLOGICAL INFORMATION

#### ENVIRONMENTALY DEGRADABILITY

This product biodegrades rapidly and is "readily" biodegradable according to OECD guidelines.

This product can degrade rapidly in air.

This substance is expected to be removed in a wastewater treatment facility.

ECOTOXICITY & BIOACCUMULATION

No acute toxicity to aquatic organisms is expected at maximum water solubility of this material. Long term adverse effect to aquatic organisms are not expected.

This information relates only to the specific material designated and may not be valid for such material use in combination with any other materials or in any process. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use.