MATERIAL SAFETY DATA SHEET

1. DENTITY IDOF MATERIAL

| PRODUCT NAME | : Water Soluble Metalforming Operation |
|------------------|--|
| SYNONYMS | : NAFFCOOL NS-3300FG |
| CHEMICALS FAMILY | : Lubricant |
| FORMULA | : Proprietary |

2. COMPOSITION INGREDIENTS

| MATERIAL | % | CAS NUMBER | TLV (Units) | OSHA PEL |
|--|------------------|------------------------|---------------------|---------------------|
| GRAPHITE BIOCIDE & FUNGICIDE | < 20,0 < 1,00 | 1303-96-4 | 5 mg/m ³ | 5 mg/m ³ |
| Other ingredients are extreme pressu polymer, etc. | ire additive | s, lubricity, surfacta | ant, wetting age | nt, |

3. HAZARD SPECIFICATIONS

| PARAMETERS | YES | NO | PARAMETERS | YES | NO |
|---|-----|----------------------------|---|-----|----------------------------|
| Flammable Material Explosive Material Combustible Liquid Unstable Material Oxidizer Organic Peroxide | | x x x x x x | Skin Hazard Eye Hazard Highly Toxic Agent Carcinogen Reproductive Toxic Nervous System | x | x x x x x x |
| Corrosive Material | | х | Compressed Gas | | х |

4. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA :

Foam, carbon dioxide, dry chemical, water mist.

SPECIAL FIRE FIGHTING PROCEDURES: Do not use direct water stream

UNUSUAL FIRE AND EXPLOSION HAZARDS : None

5. PHYSICAL DATA

Specific Gravity (H2O=1) : 1.16

Vapour Density: NAAppearance & Odor: Black Liquid & No OdorSolubility in water: Makes an emulsion & it is stable1140% solution: 9.0 - 10.0

6. REACTIVE DATA

| Incapability (materials to avoid) | : Strong acids, certain oxidizing agents, etc. |
|-----------------------------------|--|
| Hazardous Decomposition | : Possibly oxides of carbon, nitrogen, etc. |
| Conditions to avoid | : None |

7. HEALTH HAZARD DATA

| RATING | | |
|--------------------|---|---|
| INHALATION | 0 | Inhalation of mist of working solution may cause irritation to mucous membrane. |
| SKIN CONTACT | 0 | May cause irritation |
| SKIN ABSORPTION | 0 | Will not be absorbed through the skin. |
| EYE CONTACT | 1 | May cause irritation to eyes. |
| INGESTION | 0 | Not harmful if taken in minute amount. May cause nausea or upset stomach. |
| EMERGENCY & FIRST | | |
| EYES | : | Immediately flush eyes with running water for at least 10 minutes Get prompt medical attention. |
| SKIN | : | Remove contaminated clothing and wash before reuse, Was skin thoroughly with soap and water, then apply a soothing cream. |
| INHALATION | : | Remove victim to fresh air. |
| INGESTION | : | Give glass of water or milk to drink, followed by diluted vinegar or citrus juice |
| NOTES TO PHYSICIAN | : | None |

8. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IF MATERIAL RELEASED OR SPILLED Pick up uncontaminated spilled material and return it to the container. For the remaining material, flush with plenty of water to sanitary sewer or use an absorbing material to absorb the spill. Mop dry the area.

WASTE DISPOSAL METHOD

If there is no oil contamination the product can be disposed to sanitary sewer. The diluted working solution has pH of 9,00 (10% solution) and product contains no hazardous ingredients. However, follow federal, state and local regulations.

9. SPECIAL PRECAUTIONS

Other Handling & Storage Conditions : Keep from freezing. Store indoors at room temperatures during winter month. Follow normal precaution for alkaline materials.

FOR INDUSTRIAL USE ONLY