

# MATERIAL SAFETY DATA SHEET

## 1. IDENTITY OF MATERIAL

PRODUCT NAME : Metal Forming & Cold Forging Operations  
SYNONYM : Naffcool # 2700MF  
CHEMICALS FAMILY : Lubricant  
FORMULA : Proprietary

## 2. COMPOSITION INGREDIENTS

MATERIAL	%	CAS NUMBER	TLV (Unit)	OSHA PEL
Mineral Oil	< 60,00	-----	-----	-----

Other ingredients are lubricity, extreme pressure additives, corrosion inhibitor.  
Does not contain any chlorine or chlorine additives.

## 3. POSSIBLE HAZARDS IDENTIFICATION OF THE PREPARATION

Designation : Xi irritant

Special information on human and environmental safety :  
36/38 irritant to eyes and skin.

## 4. PHYSICAL DATA

Physical State : Liquid  
Specific Gravity @ 15.5°C : 0.965  
Viscosity @ 40°C : 117  
Color ASTM : L.05  
Odor : Mild  
Solubility in Water : Insoluble

## 5. FIRST AID MEASURES

**General :**

In all causes of doubt seek medical attention.

**Inhalation :**

None

**Skin contact :**

Remove contaminated ( drenched ) clothing. Wash skin with soap and water.  
Do not use solvent or thinners.

**Eye contact :**

Rinse thoroughly with clean, fresh water for at least 10 minutes, holding the eyelids apart and seek medical attention if necessary.

**Ingestion :**

Obtain medical attention if necessary. Give water and medical coal.  
Do not induce vomiting if the person is in shock.

6. FIRE-FIGHTING MEASURES

**Extinguishing media :**

Foam dry powder, CO2.

**For safety reasons inappropriate extinguishing methods :**

Water.

**Special hazards caused by the product, its combustion products or resulting gas :**

None.

**Special Protective Measures :**

None.

**General Information :**

Cool closed containers exposed to fire with water to avoid damage to the containers.

7. ACCIDENTAL REALEAS MEASURES

Refer to protective measures listed in sections 7 & 8. Pay attention to slippery ground due to spillage. (Contain and collect spillage with non-combustible absorbent materials, eg. Vermiculite, kieselguhr, sand and fill in container for disposal according to local regulations).

Do not allow to enter drains or water.

If the product contaminates lakes, river or sewages, inform appropriate authorities in accordance with local regulations.

## 8. HANDLING AND STORAGE

### **Handling :**

Do not eat, drink or smoke while handling the product. Keep the product on containers of the same material as the original one. Comply with the health and safety at work laws.

### **Storage :**

Store between 5 and 35°C in a dry place. Containers which are opened must be carefully closed and kept upright to prevent leakage.

In order to preserve product quality protect from extreme temperatures.

## 9. EXPOSURE CONTROLS / PERSONAL PROTECTION

### **Engineering Measures :**

Provide adequate ventilation if necessary.

### **General Protective and Hygienic Measures :**

Adhere to common industrial hygiene!

### **Personal Protective Measures :**

#### **Hand protection :**

Recommended for prolonged or repeated contact.

Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. If necessary wear gloves.

#### **Eye protection :**

Use safety eyewear designed to protect against splashing of liquids if necessary.

## 10. STABILITY AND REACTIVITY

### **Material to be avoided :**

No special

### **Thermal combustion :**

None in case of proper handling/storage.

**Hazardous decomposition products :**

No special.

**Further information :**

The product is free from chlorine, PCB and PCT.

11. TOXIOLOGICAL INFORMATION

Due to its chemical composition it is expected that the product has an irritating effect on eyes and skin in case of contact.

**Empirical data on effects on humans :**

In case of proper handling, no negative effects have become known so far .

12. ECOLOGICAL INFORMATION

--Mineral oil / hydrocarbon product—

Industrial chemicals should not be allowed to enter drains or water in large amounts.

13. DISPOSAL CONSIDERATIONS

Product :

Adhere to federal, state and local regulations.

The product is used as a process chemical and is disposed off with the carrier fluid.

Empty containers are to be disposed off according to official regulations.

14. TRANSPORT INFORMATION

**Land transport ADR/RID**

Class : n.a. item :

UN-No : n.a.

Contains :

**Shipping data IMDG :**

Class : n.a. UN-No : n.a.

Contains :

Page : n.a. EmS-No : n.a. MFAG : n.a. Marine pollutant : n.a.

**Air transport ICAO/IATA :**

Class : n.a. UN-No : n.a.

Packaging group : n.a.

The product is a non hazardous substance in the sense of the transport regulations.

15. REGULARY INFORMATION

**Requirements according to the EC-Classification / Dangerous Substances Regulation :**

**The product must be labeled as follow :**

Xi            irritant

**R phrases :**

36/38        Irritating to eyes and the skin

**S phrases :**

24            Avoid contact with skin

26            In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

16. OTHER INFORMATION

The information of this MSDS is based on the present state of our knowledge and on current EEC and national laws, as the users' working conditions are beyond our knowledge and control. The product is not to be used for other purpose than those specified under section I without first obtaining written handling instructions.

It is always the responsibility of the user to take all necessary steps in order to fulfill the demands laid down in the local rules and legislation.

The information in this MSDS is meant as the description of the safety requirements for our product, it is not to be considered as a guarantee of the products' properties.

This document is a system print-out and is valid without signature.

n.a. = not applicable.